

Technical Bulletin

Model
911

Group
4

Subject
Steering Column Noises

Part Identifier
4817

Number
9607

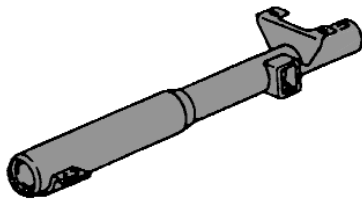
ATTENTION: Service Manager / Service Technician

Models Affected: 911 Carrera Model Year 1996

Concern: Customer complaint of a metallic clicking noise from the steering column, when turning the steering wheel to left or the right.

The noise may be coming from the lower ball bearing of the steering tube. If it is determined that the noise is coming from this area, the steering tube, part number, 993 347 013 50) must be replaced.

Repair Procedure:



- Disconnect the battery.
- Remove the radio, heater A/C control unit, left vent, knee bar, driver's air bag, steering wheel, and switches.
- Remove the ignition lock assembly.
- Remove the steering column outer tube. **Contrary to the Workshop Manual, it is not necessary to remove the steering shaft with the steering column outer tube.**
- Pull the steering column outer tube from the steering shaft. If necessary, use a plastic hammer to assist with the removal of the tube.
- Install a new steering column outer tube using the reverse procedure.

NOTE: Setting the toe-in after replacing the steering column outer tube is not necessary. Also, before starting the repair procedure, make sure you have the correct radio code and reset the clock when finished.

Literature: Workshop Manual 911 Carrera (993), Vol IV, Group 48 - Steering wheel removal.
Workshop Manual 911 Carrera (993), Vol IV, Group 68 - Air bag contact unit removal.
Workshop Manual 911 Carrera 2/4, Vol IV, Group 48 - Ignition lock removal.

Parts Information:	Qty.	Part Number	Description
	1	993 347 013 50	Steering column outer tube with bearing
	2	901 347 753 00	Shear bolt
	1	999 219 024 02	Shear bolt

Repair Time: Damage code 48171903 350 T.U.

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